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The Oldest American Aeronautical Magazine

JUNE 1, 1925

Issued Weekly

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SPECIAL FEATURES

THE DOUGLAS TRANSPORT

THE MOREHOUSE LIGHT PLANE ENGINE

NATIONAL AIR TRANSPORT, INC., FORMED

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VOLUME
XVIII

NUMBER
22

Ten Years of Packard Pioneering in Aircraft Motor Development

1915-1925

Performance!



The Winning Airplane

The Packard 500, the Corps Observation plane, which placed first in the Army Air Service competition for Corps Observation plane, held recently at McCook Field, Airplane manufacturers were allowed to choose any engine for their entries. The two that selected the new 500 horse power Packard motor finished first and second in a crowded field.

AFTER all is said and done, it is performance that counts in an aircraft engine. Planes and motors were given stiff performance tests in an Army Air Service competition for Corps Observation plane, held recently at McCook Field, Airplane manufacturers were allowed to choose any engine for their entries. The two that selected the new 500 horse power Packard motor finished first and second in a crowded field.

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The Winning Motor

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AVIATION

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No. 23

A Welcome Newcomer

A NOTER of advances in the history of Aerovis aviation was set up this week when the National Air Transport service company was organized. Hereafter, the three airlines that have been essential to the success of airlines will be taking in some measure. The first of course is a single market building. Equally necessary is a representative company. While these two have been available, the third element will be shown in the form of modern and efficient aircraft. The new company appears to have all three of these essential factors.

To be a successful entrepreneur, one must have the technical and managerial skills required for the extension of an already existing business. Bill Hewlett has at his command the top experienced level management that could be found anywhere in the world. And what is of even greater importance is planned to use aircraft that embody the latest scientific characteristics and power plants so that the great economy can be secured. With these elements available, the probability of airplanes making money in transportation will have its first real test in the world.

ing with the new company is planning to carry only one kind of express. Not a word has been said about packages. By taking this course there can be eliminated the greatest danger to the new line: A crash on a passenger train is a blow to revenue that is very difficult to shake. The carrying of packages faster than any other mode is known, will be added the advantages of night-time slack in refundable when in competition with night air service. No doubt, the impressive list of capitalists and other agents who are interested in the new transport system will command the greatest respect from the business community. The success of this road is needed, with only one mode to choose from, not a few of the valuable parcels of packages is the air. In severe traffic, the slowest will be the greatest advantage.

Competition is always a healthy stimulus in noncommercial life, it is interesting to learn that the Ford airline will be independently of the new company. Two other enterprises are also in the offing, so it would seem that 1933 will inaugurate in a way that promises the greatest success to the national airline of noncommercial.

Why 200 Hrs. for Training

There are various mysteries connected with slings and ropes, and one of the greatest is the use of these things, with engines developing from 150 to 200 hp. I am the first who argues that to really get the feel of a "slingshot" is to be in a machine that is underpowered.

Others claim that an engine has an extremely responsive character with lots of reserve power and speed. Bialkowski's thought here has more to do with whether you can be confident to the point of this minimal or rather lack of machine can be built around an engine of less than 100 hp. The "Jenny" is underpowered, but there has been a tremendous advance in aerodynamics and in the knowledge of how to use materials since the JN was first designed. Also a modern engine of 100 hp. would weigh considerably less than an OX. It is almost indisputable that a two-seater of today would have plenty of reserve power and speed. As further proof, the three-seater, the *Blériot*, was built around an OX engine and had plenty of reserve and the *DeHavilland "Moth"* with 60 hp. engine seems to be able to do all the things which were goals of much earlier biplanes and are able to do.

Wittke insists the original cost of planes runs directly with their weight and the cost of engines runs with their horsepower. The operating and maintenance of planes also depends on their size so that it is safe to say that for the same amount of money, a considerably greater amount of flying can be done with 100 hp. planes than with 200 hp. planes. In short while as the one-hand President Coolidge is pushing economy and the Army and Navy are demanding a renewal of aviation spirit, both branches are demanding and having the training planes of continuously larger power plants which will increase the size of the fleet and will increase considerably the cost of training and the price of maintaining new planes in stock. Proper regulation

Misplaced Economy

THE Army has a large surplus of Liberty engines, more than it can use in years of peacetime service. These engines have a welded steel water jacket and the fact that they were originally made too thin is probably the most serious defect of the Liberty engine. Even with the most careful storage these pistons will rust through and it is almost as difficult to machine the jacket as it is to build a new cylinder. With the most insidious enemies of engineering—rust and Liberty engine for years to come the Army has tried to get rid of its surplus Liberty engines. The Army has sold Liberty engines. The necessary experimental work has been going on at MacCack Field for some time and the finished engine has been tested out quite successfully. However, even the men in charge of the work admit that air cooled engines will not bring the Liberty engine up to the standard of modern aeronautical engines. It seems rather shortsighted economy to have the Army to use parts of engines which are obsolete especially when the war machine and the speed of development of another modern airplane engine.

The Morehouse Light Plane Engine

By HAROLD E. MOREHOUSE

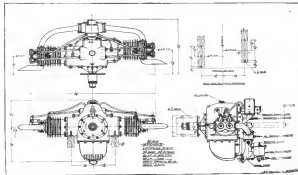
Engine Design Branch, McCook Field

This engine, which will be known as the Model M38, has been designed and built to conform to the S.A.E. standard requirements for light plane engines. In the design of this engine (particular attention has been paid to its simplicity, ruggedness and the ease of inspection and care. The cost has been kept as low as possible, consistent with the necessary requirements of such an engine, and, while it is admitted that an engine of even lighter weight and of higher output could be produced within the same cubic capacity, it has been the aim of the designer to produce an engine in which there are no new or untried features and one that would give a conservative output with the maximum possible degree of dependability. The writer wishes to acknowledge that it represents the only Morehouse engine with which he is connected in any way.

Tested at McCook

The first engine was submitted to McCook Field for oil-burner tests, and the necessary engine tests were made. The photographs show the general arrangement of the engine quite clearly, and the overall dimensions are shown by the installation drawing. The engine has been so designed that a propeller reduction gear can be added when desired. The first experimental gear in use being built by Thomas L. French of Racine, Wis., who is engaged in reducing and increasing gear manufacture. This will add about 34 lb. to the weight of the engine and will have a reduction ratio of 2.74 : 1.

The Morehouse M38 as an engine is a two cylinder opposed four cylinder air cooled type having a bore of 3.59 in. and a stroke of 3.639 in. The compression ratio is 50 : 1. The engine is rated at 35 hp. and 3000 normal r.p.m. Weight complete, as shown in photograph, 85 lb. (dry).



Following automobile practice, ample large plain bearings are used throughout the engine, together with a full oiling system in all bearings, means being provided to regulate the oil pressure by adjustment. The crankshaft is a non-piston aluminum casting using a large spring at the front through which the crankshaft is assembled. The cylinders are attached to the crankshaft by their holding down flanges, about half way up. The holding flanges being made as the crankshaft is made, one at the flange and one at the end of the bearing. The crankshaft is then forced when the cylinders are in the crankcase into which the by-pass and from it regulating valve is quickly disconnected. This oil, entering to cool the lower half of the cylinder, is returned to the oil pump by separate passages. The crankshaft, which is 1 in. above the crankshaft, is assembled in the crankcase over the counterbalanced crankshaft has two rows of 180 deg. and is made of S.A.E. 3540 steel. Narrow crankpins of large diameter are used in order to keep the oil between cylinders at a minimum.

Duralumin Used

Forged duralumin connecting rods have straight in-line piston pin bushings and removable ball-bushings in the lower end. The first head aluminum piston is 3.125 in. long and has a 0.125 in. wide "T-slot" ring, three slots in the piston pin and one as a scraper at the bottom. The piston pins have bronze end plugs and are free to float in both the rod and piston.

The cylinders are of cast iron having integral cooling fins. There are two taper shaped "Rich" exhaust channels, one per cylinder cooling directly in the head having 45 deg. and 63.25 in. wide. The ports measure 1.25 in. in the inlet and

the valve lift is 0.375 in. The cylinders are provided with replaceable valve guide bushings to permit replacement. The valves are operated by push rods and rocker arms, as such being provided at the push rod end with means for adjusting the tappet clearance, and a pilot at the valve end. The push rods are sufficiently recessed in these sockets that they act as one end in block. The rockers are supported by individual brackets attached to the cylinder by a single stud.



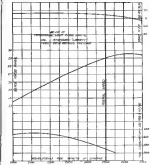
Front and side views of the Morehouse Engine

These four parts comprise the timing gear train, the crankshaft gear driving an idler directly above of one-half engine speed which serves as the mechanism drive. The crankshaft gear is driven from the idler at one to one ratio. The timing drive is from the rear of the crankshaft. A gear type of pump is incorporated in the aluminum cover and is driven by a gear at one-half engine speed from the crankshaft. All bearings are conventionally located toward the rear on the crankshaft which reduces the timing gears and are removed as it is desired. The crankshaft, which is made of S.A.E. 6130 steel, has six gears and two cases integral. The cases having a bore of 1.625 in. diameter and 6.500 in. free width. The timing drive is as follows: The idler opens 32 deg. before top center and closes 56 deg. past bottom center, the exhaust opens 58 deg. before bottom center and closes 18 deg. past top center.

As is automobile practice, the aluminum oil pump is attached to the crankshaft from below and is easily removable by the removal of all interior parts. The oil is cooled by straight fins, leaving the bottom of the pump and again by passing it completely around the intake passage for a short distance in the way of the crankshaft. To this end, an oil cooler is placed around the crankshaft. To this end, an oil cooler is placed around the crankshaft. To this end, an oil cooler is placed around the crankshaft.

Ignition is provided by a Solenoid Magneto firing a single spark plug in each cylinder. A combustion chamber and oil filter is mounted on the top of the crankcase, the head being provided with a flange to which a tube may be attached leading out of the cooling to carry away any oil vapors.

Provision has been made for attaching a head starting rack at the rear of the engine when desired. Two sections of angle iron are provided along the under side of the crankcase for mounting, using four 7/16 in. bolts. It is planned to build a small number of these engines this year.



Power and fuel consumption curves of the Morehouse Engine

High Speed Characteristics of Airfoils

N.A.C.A. Report No. 20

This report, by E. J. Briggs, G. F. Hall and H. L. Dryden deals with an experimental investigation of the aerodynamic characteristics of airfoils at high speeds, made at the request and with the financial assistance of the National Advisory Committee for Aeronautics. The investigation was carried out jointly by the Bureau of Standards and the Ordnance Department, United States Army, and was made possible through the courtesy of the Langley Works of the General Electric Co., where a large centrifugal compressor was made available for the purpose.

Left, drag and center of pressure measurements were made on six airfoils of the type used by the Air Service in propeller design, at speeds ranging from 500 to 2,000 ft./sec. The results show a definite limit to the speed at which airfoils may efficiently be used to produce lift, the lift coefficient decreasing and the drag coefficient increasing as the speed approaches the speed of sound.

The change in the lift coefficient is large for thick airfoil sections, smaller ratios 0.14 to 0.201 and for high angles of attack. The change is not marked for thin sections (smaller ratio 0.15) at low angles of attack, but the speed range considered is the speed of sound.

At high speeds the center of pressure moves back toward the trailing edge of the airfoil as the speed increases. About 30 : 1 may be obtained, as shown from the National Advisory Committee for Aeronautics, Washington, D. C.

Preparing the Night Airway

By EARL D. OSBORN

In the fall of 1933 Colonel Henderson announced that there would be a night air mail service between New York and Chicago. On May 1, 1935, the beacon between Hedges Field and Bellefonte were tested out. The first test flights between these points commenced in May. The work has between Bellefonte and Cleveland is not quite so far advanced but first flights should begin some time this month. The lighting of the route between Cleveland and Chicago was completed last summer.

The general public remembers that night flying experiments were carried on during the fall of 1933 between Chicago and Cleveland. That part of the season is far the most interesting part of night flying in this country and has been one of the most successful. The work was considered a very doubtful experiment. The work of trial flights proved that night flying on a regular schedule was possible and much work was done on the lighting work. During the winter of 1933-1934 the details of the lighting and the establishment of emergency fields were carried out and on July 1, 1934, the Air Mail started its regular night service between Chicago and Cleveland.

Important Route

The route between New York and Chicago is the most important from the traffic point of view but the difficulties of night flying are very considerable. From the point of view of altitude the Allegheny area is more hilly as compared to the Rockies, the high points being only a little over 1000 ft. The country, however, is very much cut up and as one part of the country there are even ranges of hills in a little less than 50 mi. The hills are wooded and steep and the valleys are very rolling with few flat spaces. The greatest obstacle, of course, is fog and cloud, so in bad weather the clouds lie on the top of the hills.

To anybody not familiar with the country it would seem impossible to find level landing fields at variable intervals through the Allegheny. J. B. Whitcomb, the superintendent of the Eastern Division, however, has not encountered through the country in any usual style. For three years now he has been visiting the country and looking for possible routes over a distance of 300 mi. north and south. The first part of the establishment of such a route was the survey of the eastern terminus from Garden City, L. I., to Hedges Field near New Brunswick, N. J. This was only about some 50 mi. in distance with the eastern New York part of the route started the last out over some 50 mi. of flat country instead of over the rolling country to the north. Since that November the pilots have been flying this route regularly, and coming up with the old with the old (N. Y. C. M.).

Hills Difficult

Through the hilly country emergency landing fields are set at about 25 mi. intervals and if the plane has trouble the chances are good that the pilot will find a few places to put his ship down in. Through the hills country, however, there would be no chance to put a ship down safely and so although he has made it find emergency fields at 10 mi. intervals through the rolling flat stretches. The pilots flying the route complained that to some extent as it is almost impossible to tell which side a field lies the way, especially when flying on a westerly. Superintendent Whitcomb has a wonderful knowledge of the country and applying this to the existing maps he has reached every side of the country to locate possible fields. All through the winter, through snow and ice and mud, superintendent Whitcomb and his workmen have been working on the work of the Air Mail has been carried on. The result of this work has been the lighting of really very decent emergency fields in country where landing fields were not available.

On the average the fields are somewhat larger than in the west, the smallest being 30 acres. Most of them are four

way fields, although in certain places it was only possible to find two way fields, which, however, run parallel to the course. Most of the fields are placed on the high spots so that when flying at night there will be less danger of missing into a hill if approaching them. Flying in valleys, with high hills on either side is a very more dangerous at night than during the day. Once the field is located the fan has not been



Red Pine

Shining light indicator tells pilots the location, and may also be used as one of the emergency fields.

The land must be rented from the farmer and though most of them are willing to cooperate many of them want to keep over the price and it is rare where one will make up his mind quickly. Essentially the country is largely settled by the Pennsylvania Dutch and many of them cannot speak English so this language has only recently been taught in the rural schools. The land is leased from the farmers at from 10 to twenty dollars per acre per year depending on the size of the land. The farm is planted to hay and during the day time the owner can grow wheat. Next the field must be smoothed and sometimes drained. The renting of land is the least property in part of the house factor, but from the appearance to the field must each be delivered by separately and some of the time are very precious. Mr. Whitcomb seems to know all the details of the work and is well acquainted with the local people and has a good deal of experience in the field. The work of the field and the building of the house is the hardest part of the work by the local landowners, the most costly, however, to do by the Air Mail personnel, but being these fields are up in that work.

Carotekers

A caroteker must be found to mark the each field where it is to be located during the night and to light the landing lights. The beacon consists of a 24 in. G.E. revolving searchlight mounted on top of a 30 ft. windmill overnight and is usually set at an angle of 2.5 deg. with the house and projects at the rate of six times per minute. The United Electric Co. are trying to work out a system whereby the beacon will glow when the house is there so that the fan of the house. The house is placed on a 50 ft. windmill tower. The current is supplied by a Kohler power plant which is

one of a 4 cyl. engine driving a generator but the storage battery system which is used on the western line has been selected. The boundary lights which are set at intervals of 100 ft. around the field are run by wet batteries and should last every night for six months without change.

The placing of the beacons is relative to the field requirements. It is thought and at the moment the field has been placed at a half mile or a mile from the house. Some have been placed at points approximately half way between the field and the house. In the future the beacons are placed at a half mile and can be seen from the field on both sides. Placing the beacons on the highest point of the hills means that they will not be seen when the clouds are down over the country tops. This will practically prevent night flying and such conditions but fortunately this condition does not occur very often. Flying at night the pilot does not, in a rule, see anything but he is actually in it. It is to be seen on his landing field he can see the field but not see the ridge the size or shape and size is a big problem as some times before. As flying is as present, it would be a dangerous to fly with the clouds on the hill and over the valleys were clear.

Early in the rolling nature of the ground and partly because of that they were not visible as far as the beacons, the searchlight which were placed every 2 mi. on the western system have been left off the Eastern section. The last section with a tower of 250 ft. later has been started. These houses were found unnecessary in clear weather but in foggy weather searchlight beams together have been found more satisfactory. All houses and fields are to be used by the pilots as far as possible and those who are to be used to other purposes from the main system which are located at risk of the terminals. Additionally, the houses are stations which the Air Mail now has are receiving very valuable service in expanding operations and from the western line much interesting development work

Planes on the Hedgesfield experimental line will be fitted with radio beacons for direction finding and for weather reports.

The emergency fields are not equipped with landing lights. The beacon fields are not equipped with landing lights. The pilot will locate the field by the beacons and the boundaries by the radio boundary lights, the planes themselves have landing lights on the tips of each wing and plane where there are no fields are good enough so that the pilot should have no difficulty. A new terminal field has been built at Bellefonte about 3 mi. from the old field. It is much larger and is level with good approaches, though not ideal, it is certainly a great improvement. It will be fitted with a French N.E.T. flood light. The new hangar is completed and as the design and construction incorporates the post experience at the field it is of great interest.

There is a crew of about ten men at Bellefonte, exclusive of the radio station, and as a rule it only takes 20 men to maintain the plane, inspect it and start the plane on the next run. On the day that the writer was there, however, J. D. Hill came in with a coming engine, the first that he had had during the year that he has been flying with the Air Mail. Inspection showed that a valve was sticking and that a new plug was necessary. It took 10 men, from the time Hill landed until the time that he was off again. Fortunately Hill had shown for some 120 mi. where the clouds are low from Cleveland. When he came down through he was 5 mi. north of the engine. Everything above the clouds is being painted more and more by the pilots and some have become very proficient. Further development along these lines can only be brought about by cooperation between the maintenance men and the pilots. The pilots who are trying it are certainly doing their share to help along the art of aerial transportation.

There is no definite date for the starting of the night service but it probably will be about the first of July. The day service will also be continued requiring a slight increase in the number of pilots.



Red Pine

Lower left: Bellefonte hangar, the office and the roller drive. Lower left: Approaching and entering a place at Bellefonte. Right: Beacon, wind vane, power house and boundary light at one of the emergency fields.

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Publisher's News Letter

Asst. Secretary of War Dwight F. Davis recently made some very direct statements regarding Industrial Preparedness. Some of the views have a particular bearing on aerial preparedness such as: "Our plans stress to provide the cheapest and best insurance against war that a nation can carry." "Industry alone cannot win but it may lose them." "It is better to have enough of an inferior article than none of a superior." "If we utilize industry intelligently there will be little need for new facilities." "Our requirements should be kept up-to-date as trends intelligible to industry showing our needs from month to month." "Whenever practicable commercial standards should be adopted for military."

Applied to the aeronautical industry this would appear to mean that aircraft should be used where they are the cheapest and best insurance for the peace of a country, that the aeronautical industry cannot win a war by itself but it might be the cause of us losing a war, that it is better to have a large number of inferior airplanes and engines than some of a superior type; if the government without the facilities the aeronautical industry absolutely there will be little need to increase as such, we need for aircraft should be clearly stated so that the aeronautical industry will know the government's needs from month to month, and lastly, whenever practicable, commercial standards should be adopted for aircraft. The application of general principles to the aeronautical industry has some interesting possibilities.

Take the question of what is the cheapest form of war insurance. Everyone who knows his aviation system will immediately point to look where the British are defensive and pelting a country with air forces at a less cost than they could with military forces. Then the popular notion that aircraft are cheaper than battleships would come up. It is still further discussed. The aircraft industry has had all the lead they could use about it but no one has ever accused it of losing the war. Secretary Davis thinks that this is possible. If it ever happens the blame can be placed where it belongs, on the doorstep of the hubber-ups in the Army and the Navy who have held back the development of aviation in this country.

While it is true that it is better to have enough of an inferior article than none of a superior type,

it is poor economy when it comes to aircraft for war. The principle may hold true with regard to bombing and reconnaissance types but as for patrol planes are the contrary of all new aviation, the test comes in this classification. Here the best will dominate and numbers of inferior types be hopelessly delayed. Applied to the country that leads the world in the ability to produce patrol planes, there is only one answer to follow, get the best, enough of them and lead the world.

As to the economy of the present aircraft industry to produce in wartime a sufficient supply of airplanes, there can be no question, providing that "we utilize industry intelligently." When the urgent problem is considered we have not the same economy. If a complete program of rearmaments were known even to the Services themselves plans could be made for an unobscured in time of trouble. But as it is managed now, neither the Services nor the aircraft industry can make plans for more than the fiscal year. This is one of the shortcomings of our system of government and is difficult to change. It is the one point where there is unanimity of opinion everywhere except in Congress. As far as the aircraft industry knowing the requirements of the government "month by month," the Secretary must have been thinking of some other supply than aeronautical. There never has been a program for airplane procurement that extended longer than a few months and as this was usually produced on the building system, a change in opinion has existed that has brought the aircraft industry to its present state of uncertainty. At any rate Secretary Davis has spoken toward an ideal condition. Application is now the need.

In the connection, it is well to enter a little more interest in Assistant Secretary Davis during the present year. He is one of the last leaders of aviation in American aviation. He has been outspoken in his opinions regarding the possible use of aircraft in war. So vividly did he picture an employment that Reg. Gen. Hugh Duns who asked his opinion of the possibility of the General Staff system actually when he characterized it as "flat." This remark will rank with Secretary Daniels's famous offer to let General Mitchell drop bombs on him on a battleship. Secretary Davis may live to see his ideas vindicated. At any rate his interest in aviation is sincere and informed.—L.D.G.

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